



ALIGN PILOT AND HOLE IN GASKET, SIDE 'B' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE SIDE 'A' ONLY

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

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| 18 | 1 | SPK-8 | KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES |
| 17 | 2 | V-212 | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL |
| 16 | 1 | AN-114 | NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS |
| 15 | 1 | V-19 | PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL |
| 14 | 1 | V-70 | PIN, ROLL 1/4 X 1 1/8 FOR 3/4 & 1" HAND AND FOOT VALVES |
| 13 | 1 | HL8-9 | HAND LEVER ASSEMBLY, 3/4" & 1" VALVE |
| 12 | 1 | FEB | END CAP, HAND & FOOT, STEEL, NICKEL PLATE, 3/4" & 1" VALVES |
| 11 | 1 | AY-ESAH8 | ASSY - NO DETENT, RTRN TO POS A, END MNT SOL W/LEVER ASSIST, 3/4" & 1" VALVES |
| 10 | 1 | V-550-1 | SOL OPER, END MOUNT, NON-LOCKING O'RIDE |
| 9 | 1 | SEC3-7 | PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS |
| 8 | 4 | V-584 | SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS. |
| 7 | 1 | V-612-3 | ATEX COIL 24 VDC WITH 3 METER CORD. NASS # 1215 30.1-001/6896. |
| 6 | 1 | V-556 | NUT, SOLENOID, TOP EXHAUST, KNURLED |
| 5 | 1 | EMG3 | GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES |
| 4 | 8 | V-46 | SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP |
| 3 | 2 | ECG48 | GASKET - END CAP, 1/2", 3/4" & 1" VALVE |
| 2 | 6 | V-30 | O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES |
| 1 | 1 | BP8-1 | BODY, 1" SUBPLATE, UPPER PILOTS, ANODIZED |
| FLG | QTY | PART NO | DESCRIPTION |

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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|---|-----------------|----------------------|-----------------|
| DRAWN: RMckenna | DATE: 4/10/2021 | CHECKED: KWaite | DATE: 4/10/2021 |
| SCALE: 5/8 | SHEET: 1 OF 1 | RELEASED: HWomack | DATE: 4/10/2021 |
| TITLE: 1" SUBPLATE, SNGL SOL, 2 POS, SPR RTRN, ATEX COIL, 24VDC, LEVER ASSIST | | PART NO.: | REV.: |
| | | ESAH8PT 24VDC | |

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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